

Certificate

TN/ISO3834/10669/26

Report No. / Manufacturer No. / Validity remark: 8124781807 / 10669 / 24.04.2026 - 30.04.2027

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Hartmann Valves GmbH
Ströherstr. 1-3
29229 Celle
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Kuscher

Hamburg, 24.04.2026

TÜVNORD

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Datum: 2026.04.24 13:02:49 +02'00'



Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

TÜV®

Scope of the Certificate

TN/ISO3834/10669/26

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Manufacturing Site(s):

Hartmann Valves GmbH, Ströherstr. 1-3, 29229 Celle und Bussardweg 15, 31303 Burgdorf, Germany

Product(s) of the Manufacturer:

In the following depending on possibly further required certifications:

Pressure equipment and fittings

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

AD 2000 HP0, EN 13445

EN ISO 9606-1, EN ISO 14732, EN ISO 5817

EN ISO 15614-1 level 2, EN ISO 15614-7, EN ISO 15613

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

Pressure equipment directive / AD 2000 HP0:

141 TIG Tungsten inert gas welding, manual,

for 1.1, 1.2 with $ReH \leq 355$ MPa, 3.1 with $ReH \leq 460$ MPa, 8.1, 43

141 TIG Tungsten inert gas welding, fully-mechanized,

for 1.1, 1.2 with $ReH \leq 355$ MPa, 3.1 with $ReH \leq 460$ MPa, 8.1

API 6A / API 6D:

141 TIG Tungsten inert gas welding, manual, in addition to the above:

for 3.1 with $ReH \leq 690$ MPa, 5.1, 10.1

141 TIG Tungsten inert gas welding, fully-mechanized, in addition to the above:

for 3.1 with $ReH \leq 690$ MPa, 4.2, 4.3, 5.1, 8.1

135 135 MAG Metal active gas welding, partly-mechanized, for 3.1 with $ReH \leq 690$ MPa, 5.1

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *

Ramme, Sascha / IWE / responsible welding coordinator / C

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.